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✓ **D350-567-023**
Job Sheet 196704



Part No: D350-567-023

Job Qty: 1 pcs ✓

Part Name: Replacement Window, Large



Master Unit N° 010837

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/19/19

Job Tracking No:

Due Date: 7/2/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/2/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs	7/2/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		

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Container No: S197076



Part: D350-567-023

Job No: 196704

Serial No/Batch: S197076

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 Def AA-1019, FAA STC SH989NE 09/06/30, FAA STC SH

130 Packaging 3-1 - Stock - B4B	1 pcs	7/2/19	0.00 0.00	QC 4 - 68	DAS
				QC 4 - 72	75
				QC 4 - 74	9-89
				QC 4 - 75	
				Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	75
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
135 DC - 1 - B4B	1 pcs	7/2/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	7/2/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: F6033)

135 - (Document Control) Photocopy bluefile & type labels per PPPD350-567-023 CHG003

140 - (QC21- Final Inspection - Work Order Release)

Master Unit No 010837

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12 S7577	Receptacles	9 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	S190000 ✓
2600-6 S7580	Camlock Stud	9 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	S152648 ✓
2600-LW S7579	Washer, Camlock Retaining	9 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	S152651 ✓
AN526C832R9 S7322	Screw	22 Ea (22 ea) ✓	110-Packaging 1 - Pick Kit	S134789 ✓
D2463-0750 S7007	1/2" Seal-75" (O.K.)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S059512 ✓
D2942	Replacement Window For -025	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S196939 ✓
DT8439	Template	1 (1 ea) ✓	110-Packaging 1 - Pick Kit	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd S7477	18 sf (18 ea) ✓	110-Packaging 1 - Pick Kit	S021234 ✓
MS20426AD3-5 S7312	Rivet	18 Ea (18 ea) ✓	110-Packaging 1 - Pick Kit	F4533 ✓
MS21042L08 S7303	Nut	22 Ea (22 ea) ✓	110-Packaging 1 - Pick Kit	S152102 ✓
NAS1149DN832J S7264	Washer	44 Ea (44 ea) ✓	110-Packaging 1 - Pick Kit	S185074 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	212-12	9	101	0
	2600-6	9	105	0
	2600-LW	9	124	0
	AN526C832R9	22	448	0
	D2463-0750	1	1	0
	D2942	1	0	0
	DT8439	1	0	0
	FG-778150-550-ROL	18	1,874	0
	MS20426AD3-5	18	639	0
	MS21042L08	22	181	0
	NAS1149DN832J	44	1,562	0
Part Specifications				
Specifications could not be found.				

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	¼ TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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